

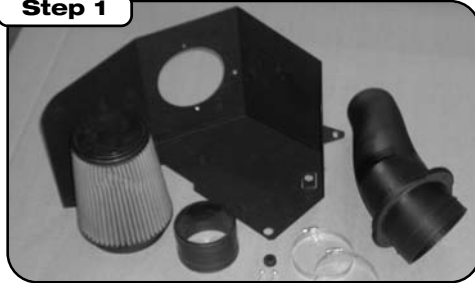


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# Intake Kit Installation Instructions: 1994-1997 Ford Power Stroke TD V8-7.3L Stage 2

Kit Part #	Tools Required	Part List:	
51/54-10792 Stage 2	Med Flat screwdriver	1 Air Filter Replacement ( 24-90015,	2 M6 flat washer
75-10792 Stage 2 Pro-GUARD 7	10mm socket or wrench	Pro-GUARD 7 75-90015 or Pro Dry S 21-90015 )	1 Intake Tube
<b>Make:</b> Ford	7/16" socket or wrench	1 Trim Seal 3/4" Bulb 37"L	2 M6x1 Nut
<b>Model:</b> F250, F350		1 Housing	
<b>Engine:</b> V8-7.3L Turbo Diesel		1 Coupler Straight 4"x 3"	
<b>Year:</b> 1994-1997		2 #64 clamp	
		1 Temp Sensor Grommets	
<b>Note:</b> Please confirm Parts List and read all instructions steps before proceeding with actual installation.		2 M6x1x25 mm hex head screw	
		2 M6 wavy washer	

**Step 1**



Complete kit with parts.

**Step 2**



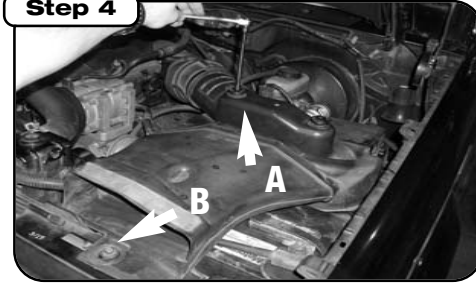
Stock Assembly

**Step 3**



Loosen clamps securing stock intake tube onto stock air box and turbo inlet elbow

**Step 4**



Using an extension from a 1/4" drive ratchet, fully loosen plastic bolts on top of factory air box (a), remove bolt securing front of air scoop to core support (b)

**Step 5**



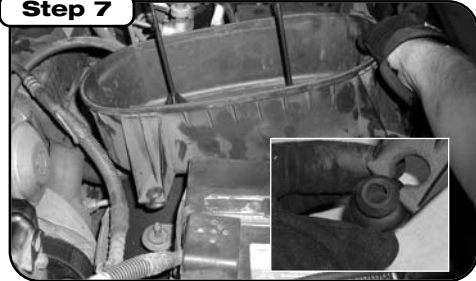
Remove top half of air box from lower half. Remove factory intake tube from factory turbo inlet elbow.

**Step 6**



Using a 7/16" socket, remove nut securing lower air box half to engine compartment. Disconnect electrical harness going to temperature sensor on the side of the air box.

**Step 7**



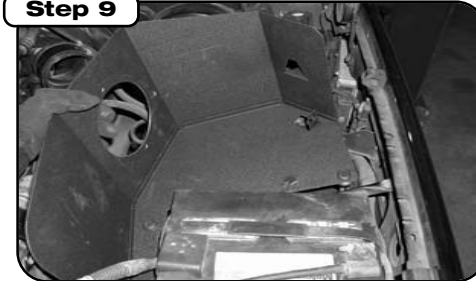
Remove lower half of air box. Remove rubber grommets from feet of the lower air box and save for use later. Remove filter minder indicator from factory air box for use later. Remove temperature sensor and save for use later.

**Step 8**



Place saved grommets into holes on the bottom of the aFe heat shield.

**Step 9**



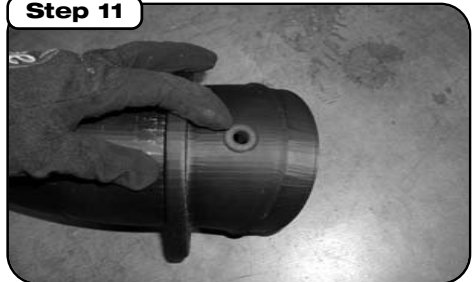
Lower heat shield into engine compartment and secure using original hardware. Insert temperature sensor into tab on heat shield. NOTE: On some models it may be necessary to disassemble and reassemble sensor to install into aFe heat shield.

**Step 10**



Place provided clamps loosely over provided coupler and place onto factory turbo inlet elbow

**Step 11**



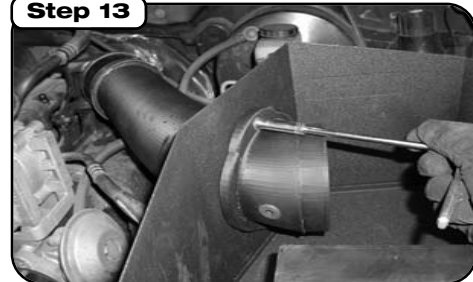
Install provided grommet into the hole in the tube and place filter minder indicator into hole.

**Step 12**



insert tube through heat shield so that the flange is on the inside of the heat shield and insert into coupler installed in previous step.

**Step 13**



Using provided hardware, secure tube flange to heat shield. After tube has been secured to heat shield, tighten clamp holding the coupler to the tube.

**Step 14**



Install pre-oiled aFe filter and tighten clamp. Install trim seal on heat shield.

**Step 15**



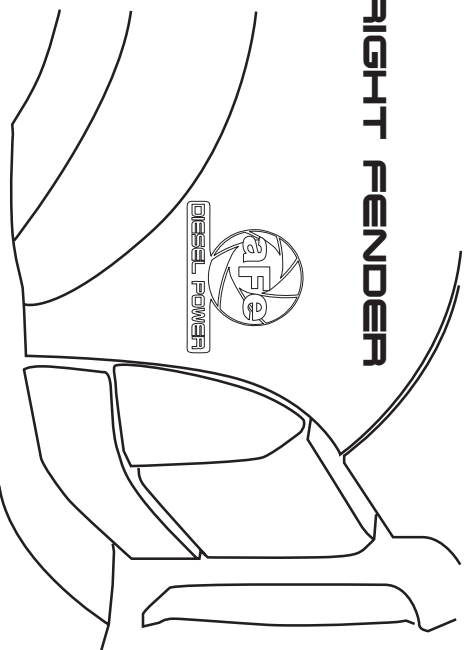
Complete kit installed.

Note: Filter Cleaning and Re-oiling: When cleaning your aFe filter, be sure to use only aFe's "Restore Kit" aFe P/N: 90-50001 blue oil aerosol, or aFe P/N: 90-50501 blue squeeze bottle oil on Filter Replacement: PN: 24-90015 (black w/blue media) or aFe P/N: 90-50000 yellow oil aerosol, or aFe P/N: 90-50500 yellow squeeze bottle oil on Filter Replacement: PN: 72-90015 Pro-GUARD 7 (black w/gold media). **Pro Dry S** P/N 21-90015 (black w/white media) **Pro Dry S** cleaning: see cleaning instruction sheet 06-00074

# DIESEL POWER BADGE

Your system includes one "Diesel Power" logo designed to compliment your truck.  
Use the diagrams below for positioning of the logo for a clean factory look.

## TYPICAL FORD RIGHT FENDER



## TYPICAL RAM RIGHT FENDER



## TYPICAL GM TRUCK LEFT FENDER

