INSTALLATION INSTRUCTIONS

MAKE: Porsche
MODEL: 911 C2S (991)
YEAR: 12-14
ENGINE: H6-3.8L

Headers
48-36401 (W/ Cats)
48-36403 (W/O Cats)

Parts Included:

- 24 Bolt, M8 X 1.25 X 30mm (03-50225)
- Nut, M8X 1.25, 6 (03-50403)

Tools Needed:

- 02 sensor wrench
- 8mm, 10mm, 12mm, 13mm, & 18mm socket
- 3/8" ratchet
- E10 Torx socket
- E18 Torx socket
- 6mm Allen Wrench/ 6mm Allen Ball Socket

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products. **Note: aFe's Downpipe recommends an aftermarket tuner to clear check engine light.**

BEFORE STARTING ANY OF THE STEPS BELOW, ENSURE THAT THE VEHICLE IS COLD AND HAS NOT BEEN RUN FOR A MINIMUM OF 2 HOURS.
ALWAYS WEAR EYE PROTECTION WHEN PERFORMING INSTALL.

1. Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).
2. Remove the x3 nuts and then the x6 bolts securing the left side OE exhaust manifold to the catalytic converter pipes and to the engine. Remove left side OE exhaust manifold.
3. Remove the x3 nuts and then the x6 bolts securing the right side OE exhaust manifold to the catalytic converter pipes and to the engine. Remove right side OE exhaust manifold.
4. Using the original cylinder head flange gasket and exhaust collector gasket (Replace if necessary), install the left side aFe header using the 8mm x 30mm bolts and 3- 8mm nuts and bolts provided on converter flange tighten (Start with the inside and work your way out when tightening the cylinder head flange).
5. Using the original cylinder head flange gasket and exhaust collector gasket (Replace if necessary), install the right side aFe header using the 8mm x 30mm bolts and 3- 8mm nuts and bolts provided on converter flange tighten (Start with the inside and work your way out when tightening the cylinder head flange).
6. Re-check all your work.
7. Remove vehicle off jack stands.

NOTE: It is normal for the aFe ELITE Header System to emit smoke for the first few minutes upon initial start-up.