INSTALLATION INSTRUCTIONS

MAKE: Porsche
MODEL: Cayman S/Boxster S (981)
YEAR: 2013-2014
ENGINE: H6-3.4L

Header
48-36404 (w/Cats)
48-36405 (w/o Cats)

Tools Needed:
- Rachet
- E12, Torx Socket
- 14mm Socket
- 02 Wrench
- 12mm, 13mm, 14mm, Wrench

Parts Included:
- Screws (4) 03-50225

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Engine bays reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation of this product as it involves removal of the turbocharger, intake manifold as well as opening the cooling and oil systems.

1: (Read Instructions prior to installation). Secure vehicle on jack stands (refer to your manual for specified jack stand positions).

2: Remove x3 bolts on the manifold support bracket and remove (bracket will not be used with aFe header).

3: Remove the x3 nuts and then the x6 bolts securing the left side OE exhaust manifold to the catalytic converter pipes and to the engine. Remove left side OE exhaust manifold.

4: Remove x3 bolts on the manifold support bracket and remove (bracket will not be used with aFe header).

5: Remove the x3 nuts and then the x6 bolts securing the right side OE exhaust manifold to the catalytic converter pipes and to the engine. Remove right side OE exhaust manifold.

6: Using the original cylinder head flange gasket and exhaust collector gasket (Replace if necessary), install the left side aFe header using the original nuts and bolts removed from step 2 and tighten (Start with the inside and work your way out when tightening the cylinder head flange).

7: Using the original cylinder head flange gasket and exhaust collector gasket (Replace if necessary), install the right side aFe header using the original nuts and bolts removed from step 3 and tighten (Start with the inside and work your way out when tightening the cylinder head flange).

8: Re-check all your work.

9: Remove vehicle off jack stands.

NOTE: It is normal for the aFe ELITE Header System to emit smoke for the first few minutes upon initial start-up.