



INSTALLATION INSTRUCTIONS

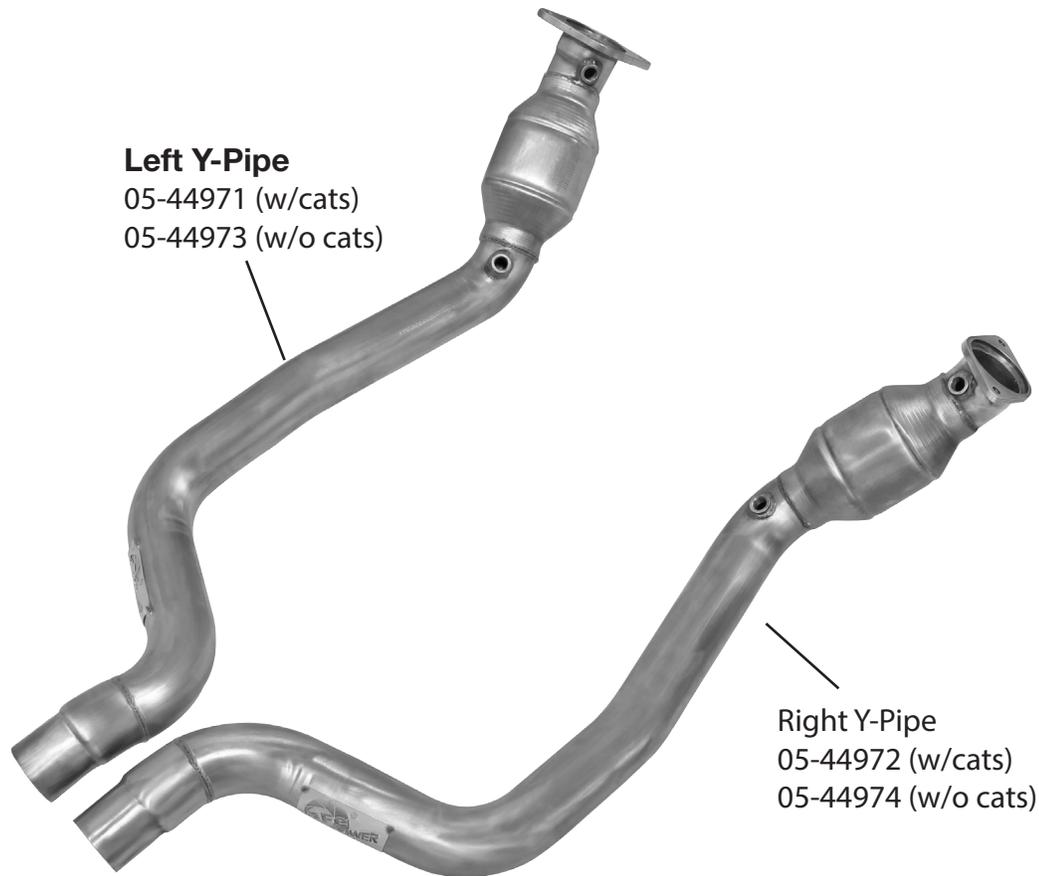
MAKE: DODGE
MODEL: Challenger SRT-8
YEAR: 2011-2014
ENGINE: V8-6.4L

3" Connection Pipes

Stainless Steel

48-42005 (w/ Cats)

48-42006 (w/o Cats)



Left Y-Pipe

05-44971 (w/cats)

05-44973 (w/o cats)

Right Y-Pipe

05-44972 (w/cats)

05-44974 (w/o cats)

Step 1: (Read Instructions prior to installation) Secure vehicle on jack stands (refer to your manual for specified jack positions).

Step 2: Remove the O2 sensors from the catalytic converter pipes.

Step 3: Unbolt the driver side and passenger side catalytic converter pipes from the manifolds using a 15mm socket and remove. Unbolt the clamps on the back of both catalytic pipes and then loosen. Remove both catalytic converter pipes.

Step 4: Install the provided gaskets onto the aFe power connection pipe flanges, be careful not to damage the gaskets while installing. (The gaskets are a tight fit, while installing the gasket you can push the side of the gasket while pushing the gasket into the machined step, this will help the gasket slide into place without damaging the gasket).

Step 5: Install the Right and Left aFe power connection pipes to the exhaust system and align the connection pipes up to the aFe power headers or OE manifolds. Attach the Right and Left aFe power connection pipes to the aFe power headers or OE manifolds using the original nuts. Tighten the nuts and muffler clamps to the manufacturers torque specifications.

Step 6: Reinstall O2 sensors.

NOTES:

- aFe recommends that the tail-pipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**