INSTALLATION INSTRUCTIONS

Twisted Steel Downpipe

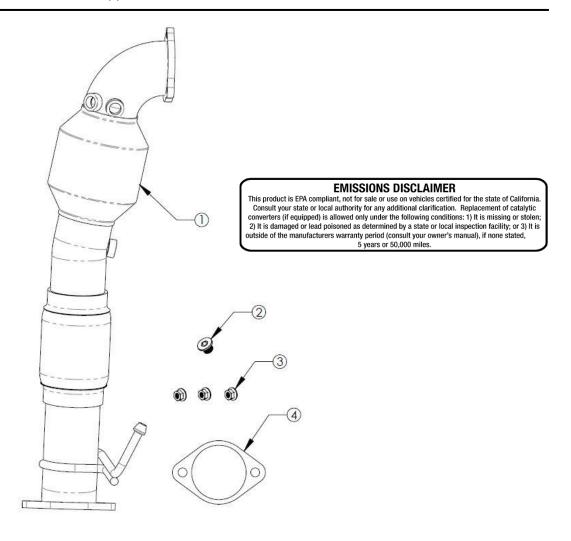




MAKE: Hyundai

MODEL: Elantra/Elantra GT/ I30

YEAR: 2017-2018 **ENGINE:** L4-1.6L(t)



Item	Description	Part Number	Quantity
1	Catalytic Converter	05-145423	1
2	Plug, Threaded: M18x1.5	05-46018	1
3	Nut, M8-1.25 K-Nut	03-50598	2
4	Gasket, Exhaust 2-Bolt	05-46300	1

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.

Install V-band clamps with anti-seize lubricant and hand tighten only to torque specifications of 10-15 ft-lb.

INSTALLATION INSTRUCTIONS

Twisted Steel Downpipe

49-37001-1HC



MAKE: Hyundai

MODEL: Elantra/Elantra GT/ I30

YEAR: 2017-2018 **ENGINE:** L4-1.6L(t)

- 1. (Read instructions prior to installation.) It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
- 2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
- 3. Remove the stock Exhaust up to the Stock down Pipe. Then remove the engine under tray in the front of the
- 4. Remove the Intake Tube and then unplug the O2 sensors from the wire harness and unclip them from their brackets.
- 5. Label O2 sensors so you can put them back properly later.
- 6. Remove the Heat shields and 2 brackets on the back of the motor to expose the 3 nuts to the turbo flange and then remove the stock down-pipe.
- 7. Install the O2 sensors into aFe power down pipe and install down pipe using the stock gasket and provided nuts.
- 8. Install upper O2 sensor as shown above. (If not using wide band, install provided plug into the third O2 hole.)
- 9. Plug in O2 sensors and re-Install heat shields, brackets and Intake tube.
- 10. Re-Install front engine under tray.
- 11. Install the stock cat back or aFe power exhaust using the provided gasket.
- 12. Remove vehicle from jacks stands.
- 13. It is recommended to re-tighten all clamps and hardware after 50-100 miles.