INSTALLATION INSTRUCTIONS



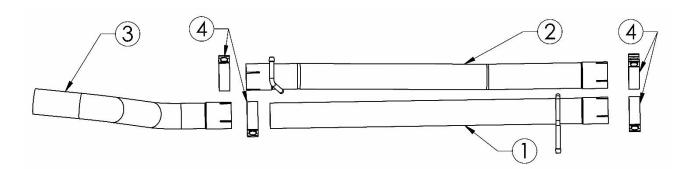
 MAKE:
 RAM

 MODEL:
 TRX

 YEAR:
 2021-2023

 ENGINE:
 V8-6.2L (sc)

NOTE: Requires Cutting OE Exhaust



Item	Description	Part Number	Quantity
1	Right Muffler Delete	05-245184	1
2	Left Muffler Delete	05-245183	1
3	Right Over-Axle	05-245185	1
4	Clamp, Band: 3"	05-41055	4

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.



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- 1. (Read instructions prior to installation.) It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
- 2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
- 3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
- 4. Secure the stock exhaust with jack/stands.
- 5. Remove OE Tips from the vehicle.
- 6. Mark exhaust system 3" back from the rear of the left-hand muffler. (See Figure 1)
- 7. Cut OE Exhaust on marked line.
- 8. Loosen the right-side side tail pipe clamp
- 9. Remove the right-side hanger from the isolator and remove the right-side tailpipe from the vehicle.
- 10. Remove the left-side hanger from the isolator and slide the left-side tailpipe as far rearward as possible.
- 11. Loosen the two clamps behind the X-pipe.
- 12. Remove the two hangers securing the mufflers to the isolators.
- 13. Remove the mufflers from the vehicle.
- 14. Slide a 3" clamp over the front of the Left Muffler Delete pipe and install it onto the left-side outlet of the X-pipe.
- 15. Install the Left Muffler Delete Pipe hanger into the isolator and tighten the clamp at the front of the Left Muffler Delete Pipe.
- 16. Install the left-side tailpipe onto the Left Muffler Delete pipe with the provided 3" clamp.
- 17. Slide a 3" clamp over the rear of the Right Muffler Delete pipe and install it on the right-side outlet of the X-Pipe.
- 18. Install the Right Muffler Delete Pipe hanger into the isolator and tighten the clamp at the front of the Right Muffler Delete Pipe.
- 19. Install the right-side over axle onto the Right Muffler Delete pipe with the provided 3" clamp.
- 20. Install the right-side Tailpipe.
- 21. Install the Exhaust Tips.
- 22. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
- 23. Start from the front of the aFe POWER exhaust system and evenly tighten all clamps and fasteners.
- 24. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
- 25. Remove vehicle from jacks stands.
- 26. It is recommended to re-tighten all clamps and hardware after 50-100 miles.