

# advanced FLOW engineering

**Instruction Manual** P/N: 51-12922-B / 51-12922-B / 51-12922-C / 54-12922-C

Make: BMW Model: 330i/ix/GT (F30/F31/F34)

Make: BMW Model: 430i/ix/Gran Coupe (F32/F36)

Make: BMW Model: 230i/ix (F22)
Note: Does NOT fit Convertible Models.

Year: **2016-2018** 

Year: **2017-2020** Year: **2017-2020**  Engine: **L4-2.0L Turbo (B46/B48)** Engine: **L4-2.0L Turbo (B46/B48)** 

Engine: **L4-2.0L Turbo** (**B46/B48**)





- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call technical support at 951-493-7100 or e-mail tech@afepower.com.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Disconnect both the negative battery terminal before proceeding.

# Retain factory parts for future use.

Label	Qty.	Description	Part Number
<u>A1</u>	1	Air Filter (Pro 5R)	24-90096
A2	1	Air Filter (Pro DRY S)	21-90096
B1	1	Cover, Black	05-12912B2
B2	1	Cover, Carbon Fiber Look	05-12912C2
С	1	Tube	05-76312B1
D	1	Plug, Silicone	05-01387
<u>E</u>	1	Coupling, Silicone Dbl. Hump	05-01416
F	2	Clamp, #060	03-50002
G	2	Screw, Torx: M4	03-50490

Installation will require the following tools:

Phillips screwdriver & 8mm nut driver, flat head screwdriver, 11mm socket, socket wrench, T20 torx driver.

Warranty Information available at https://afepower.com/contact#warranty

**Note:** Not legal for use in California. The use of this device in any on-road or off-road vehicles registered with the California Dept of Motor Vehicles (DMV) is strictly prohibited.







Refer to Figure A for Step 1

Step 1: Remove the radiator cover by popping off grommets.



## Refer to Figure B for Steps 2-5

- Step 2: Disconnect the MAF sensor.
- Step 3: Unclip the top of the OE air box.
- Step 4: Loosen the clamp on the OE intake tube connecting to the turbo inlet tube.
- Step 5: Remove the top of the air box and tube out of the vehicle.





#### Refer to Figure C for Steps 6-7

- Step 6: Pre-install the aFe air filter with clamp through the aFe housing, assure the filter retain grove is snapped into along the housing.
- Step 7: Install the aFe housing onto the bottom OE air box, securing it with the OE clips.



### Refer to Figure D for Steps 8-12

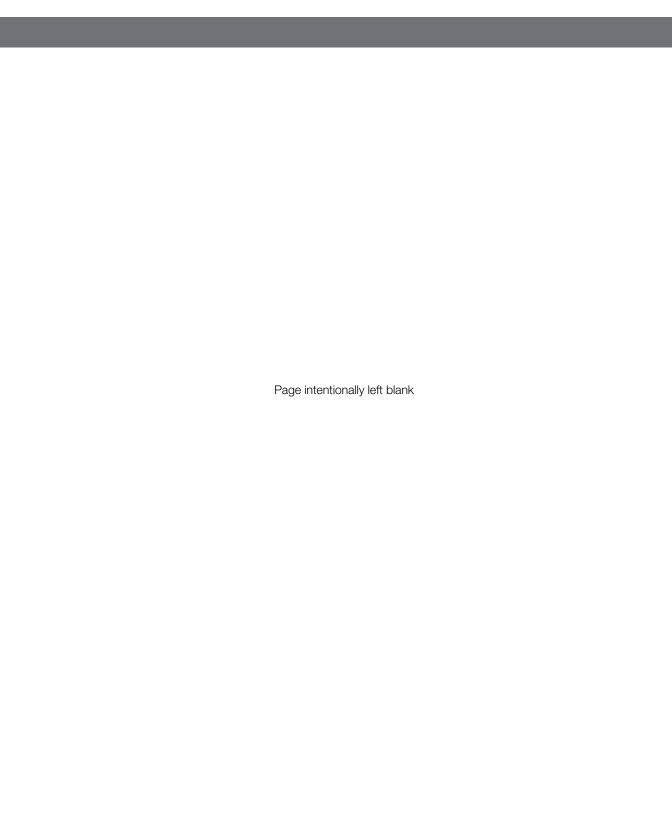
- Step 8: Transfer the MAF sensor from the OE intake tube to the aFe tube with the supplied hardware.
- Step 9: Install the coupling onto the turbo inlet tube with clamps. Do not tighten clamps at this time.
- Step 10: Insert the aFe intake tube into the filter then into the coupling.
- Step 11: Align the tube with filter and coupling, tighten clamps on coupling then filter.
- Step 12: Re-plug MAF sensor harness.

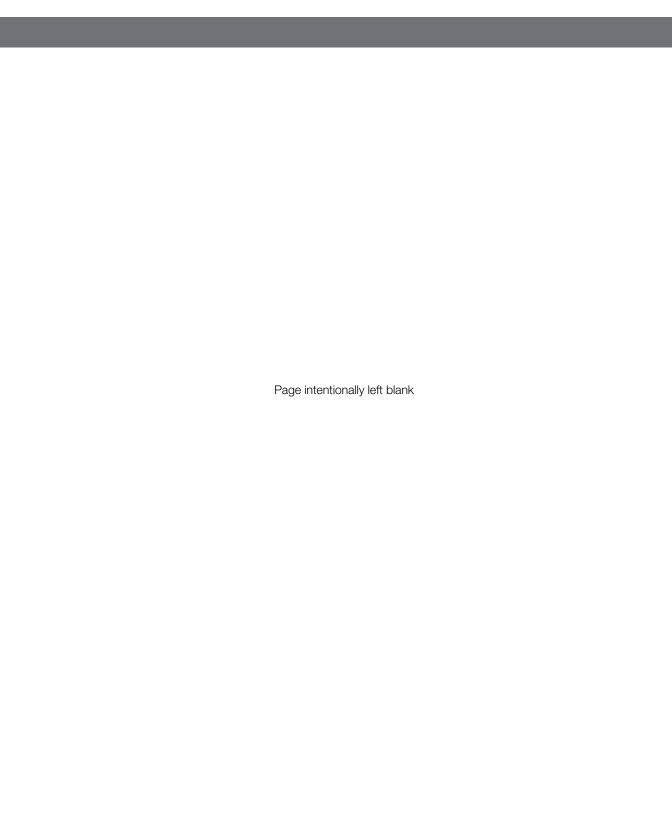


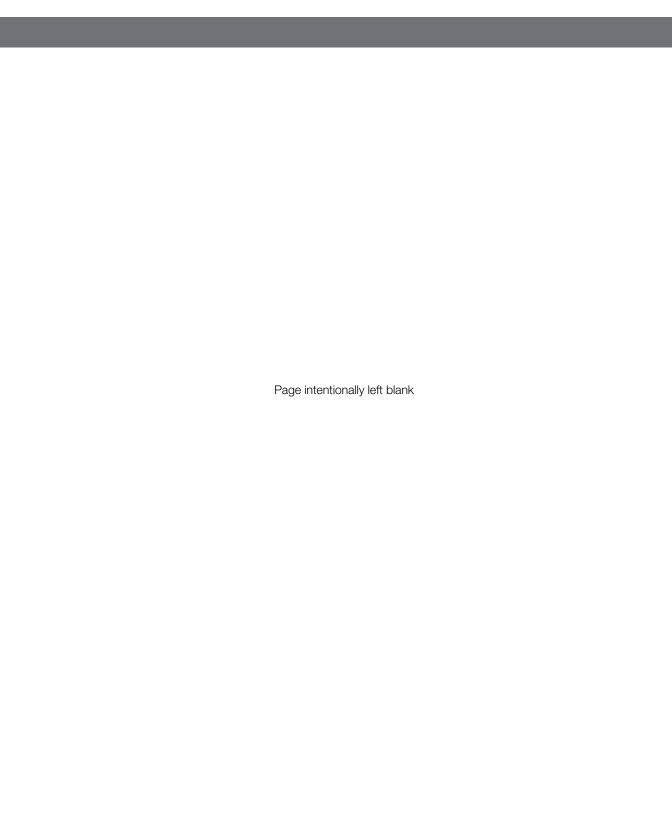


## Refer to Figure E for Steps 13-15

- Step 13: Reinstall the radiator cover.
- Step 14: Make sure all clamps and bolts are tighten.
- Step 15: Installation is now complete. Thank you for choosing aFe Power!









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