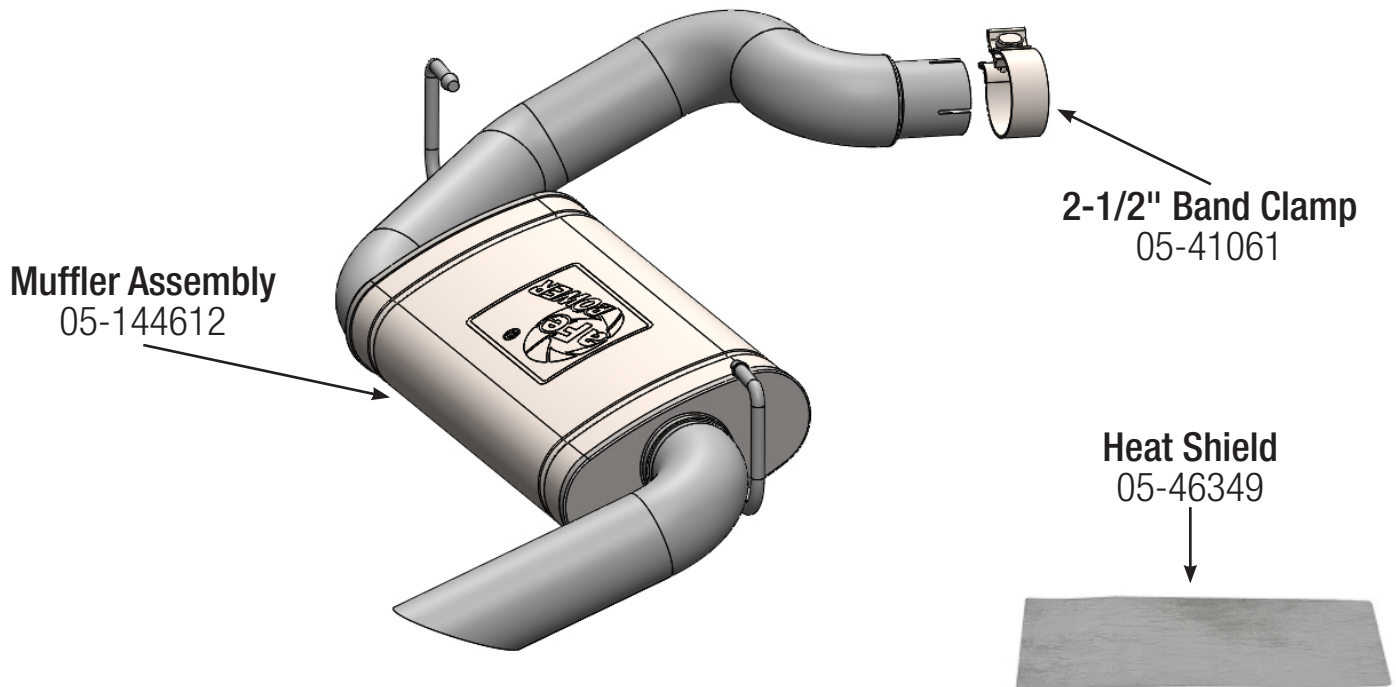




## INSTALLATION INSTRUCTIONS

**MAKE:** Jeep  
**MODEL:** Wrangler (JL)  
**YEAR:** 2018 - 2021  
**ENGINE:** L4-2.0L (t) / V6-3.6L  
**FITS:** 2 / 4 Door

**Axle-Back Exhaust**  
49-48080



**Caution:** aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

**Step 1: (Read Instructions prior to installation).** It may be helpful to lubricate all the factory isolation rubber mounts, before taking off stock exhaust and before installing aFe exhaust. Always use a Jack or Stand to support muffler when installing or uninstalling any exhaust system.

**Step 2:** Remove your stock axle back exhaust from the rear. Take caution not to damage the factory isolation mounts as they will be reused.

**Step 3:** Clean the area on the driver's side cargo tray (behind the driver). Install the supplied Heat Shield on the cargo tray. Refer to **Photo A**.

**Step 4:** Place the supplied 2-1/2" Band Clamp over the supplied Muffler Assembly. Next, slide the over axle pipe onto Muffler Assembly. Then slip the hangers into the rubber isolation mounts.

**Step 5:** Position Muffler Assembly and tighten clamp.

**Step 6:** Recheck all work done. Remove vehicle from jack stands.

**Step 7:** Congratulations your exhaust is now complete and ready for daily use! It is recommended to re-tighten the clamp after 50-100 miles.

**NOTE:** It is normal for the aFe POWER axle-back exhaust to emit smoke for the first few minutes upon initial startup.

