

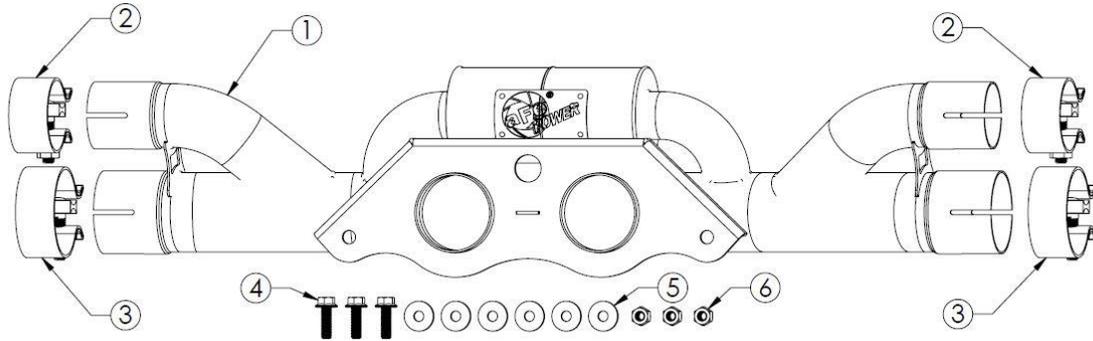


# INSTALLATION INSTRUCTIONS

Center Muffler Bypass

49C36434

**MAKE:** Porsche  
**MODEL:** 911 GT3  
**YEAR:** 2014-2019  
**ENGINE:** H6-3.8L/4.0L



<i>Item</i>	<i>Description</i>	<i>Part Number</i>	<i>Quantity</i>
1	Muffler Assembly	05-245041	1
2	Clamp, Band: 2"	05-41235	2
3	Clamp, Band: 2-1/2"	05-41061	2
4	Bolt, M8 x 1.25 x 25mm	03-50442	3
5	Washer, Flat: 24mm ODxM8 ID	03-50065	6
6	Nut, M8-1.25, All Metal Lock Nut	03-50598	3

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Remove the 11 bolts securing the engine undertray and remove the undertray.
5. Remove the lower six bolts holding on the rear bumper.
6. Remove the upper four bolts securing the rear bumper
7. Remove the four bolts securing the rear taillights
8. Pull both taillights out of the chassis, un-plug the electrical connectors and remove the taillights.
9. Unscrew the two bolts under the taillights securing the bumper to the chassis
10. Unscrew the remaining six bolts on the inside of the wheel wells holding the bumper to the chassis.
11. Disconnect the bumpers electrical connectors and remove the bumper from the vehicle.
12. Remove the 8 bolts securing the center muffler heat shield and remove it from the vehicle.
13. Remove the 8 nuts and two bolts securing the side muffler heat shields and remove them from the vehicle.
14. Remove the three nuts and washers securing the exhaust tips and remove the exhaust tips.
15. Loosen the 4 nuts securing the side mufflers to the brackets.
16. Loosen the two clamps at the side muffler's inlets.
17. Remove the 10 nuts on the muffler inlet flanges.
18. Loosen the two clamps securing the center muffler and remove the center muffler and clamps.
19. Slide the four clamps over the inlets of the aFe POWER muffler bypass.
20. Install the aFe POWER muffler bypass onto the side mufflers.
21. Align the exhaust system and tighten the four nuts securing the side mufflers.
22. Tighten the two clamps at the side muffler inlets.
23. Tighten the four clamps securing the aFe POWER muffler bypass.
24. Install the exhaust tip with the supplied hardware.
25. Install the side muffler heat shields.
26. Install the center muffler heat shields.
27. Install the rear bumper.
28. Install the rear taillights.
29. Install the rear undertray.
30. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
31. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
32. Remove vehicle from jacks stands.
33. It is recommended to re-tighten all clamps and hardware after 50-100 miles.