



INSTALLATION INSTRUCTIONS

MAKE: Honda
MODEL: Civic Si
YEAR: 2006-2011
ENGINE: L4-2.0L VTEC

Twisted Steel
48-36603-HC (w/ Cat)
48-36603-HN (w/o Cat)



(48-36603-HC Shown)

Parts Included

- (P/N: 05-45961) Header (x1)
- (P/N: 05-45962) Header (x1)

Hardware Included

- (P/N 03-50046) Screw (x3)
- (P/N 05-40103) Nut, 3/8-16 (x3)
- (P/N 05-46192) Gasket (x1)

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.

- Step 1:** Secure vehicle on jack (refer to your manual for specified jack stand positions).
- Step 2:** Disconnect the Battery.
- Step 3:** Remove wiper arms to the auto-stop position before removal.
- Step 4:** Remove the from windshield cowl cover. Disconnect the windshield washer tube.
- Step 5:** Remove the under cowl panel.
- Step 6:** Remove the O2 Sensor from the catalytic converter.
- Step 7:** Remove the exhaust manifold chamber cover.
- Step 8:** From under the vehicle remove mid pipe from the catalytic converter.
- Step 9:** Remove the catalytic converter.
- Step 10:** Remove heat shield for the axel shaft.
- Step 11:** Remove power cables for electric assist for the power steering
- Step 12:** Remove the bracket from the block by removing the mounting bolts.
- Step 13:** Remove the exhaust manifold from under the vehicle.
- Step 14:** Install aFe header using the OE gasket/bolts & nuts.
- Step 15:** Re-Install the o2 sensor & each side on the aFe Headers
- Step 16:** Re-install the OE mid pipe to the aFe header Using the aFe gasket & bolts & nuts.
- Step 17:** Re-install the heat shield for the axel shaft.
- Step 18:** Re-install power cables for electric assist for the power steering.
- Step 19:** Re-install the undercover panel.
- Step 20:** Re-install from windshield cowl cover connect the windshield washer tube.
- Step 21:** Re-install wiper arms.
- Step 22:** Re-connect the battery terminal.
- Step 23:** Remove the vehicle from jack stands.
- Step 24:** Reconnect the battery.
- Step 25:** Installation is now complete.