

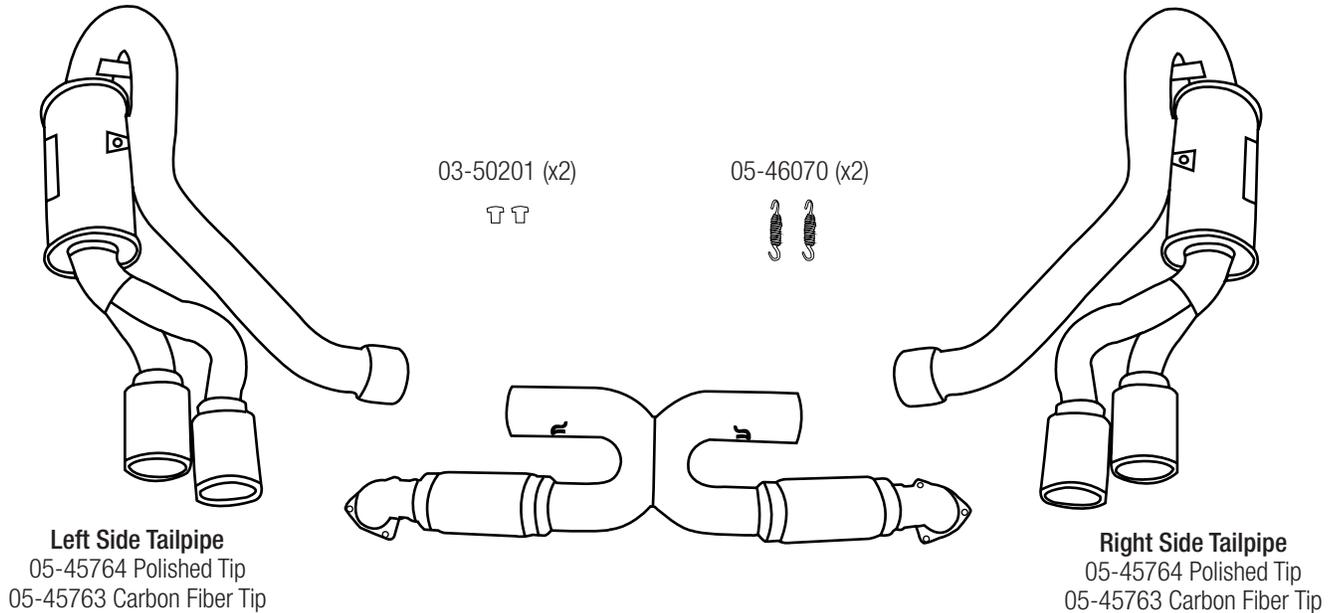


INSTALLATION INSTRUCTIONS

MAKE: Porsche
MODEL: 911 Carrera 2S 991
YEAR: 2013-2014
ENGINE: H6-3.8L

Cat-Back Exhaust
304 Stainless Steel
49-36406-P
49-36406-C

aFe recommends professional installation on our products.



Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1:** (Read Instructions prior to installation).
- Step 2:** Secure vehicle on jack stands (Refer to your manual for owner's specified jack stand positions).
- Step 3:** Remove rear tail lights and then the rear bumper cover.
- Step 5:** Remove left and right side muffler bracket heat shields.
- Step 6:** Remove vacuum hoses off left and right side exhaust valves.
- Step 7:** Remove OE exhaust system.
- Step 8:** OPTIONAL: Remove the rear muffler brace securing the OE muffler with band clamps.
- Step 9:** Using the (x2) supplied aFe vacuum hose plugs, plug the OE vacuum hoses.
- Step 10:** Using the original nuts and gaskets (Replace if necessary) removed from step 7, install the aFe X-Pipe and tighten to factory torque specs.
- Step 11:** Using the original nuts removed from step 7, install the left side aFe Muffler section by sliding over the aFe X-Pipe and securing onto the chassis bracket but do not tighten.
- Step 12:** Using the original nuts removed from step 7, install the right side aFe Muffler section by sliding over the aFe X-Pipe and securing onto the chassis bracket but do not tighten.
- Step 13:** Using (x2) supplied aFe springs, secure the left and right side aFe muffler sections to the aFe X-Pipe spring hooks.
- Step 14:** Secure the left and right side muffler bracket heat shields using the original hardware removed from step 5 and tighten.
- Step 15:** Secure the bumper cover using the original hardware removed from step 3 and tighten.
- Step 16:** Secure the rear tail lights using the original hardware removed from step 3 and tighten.
- Step 17:** Now align the aFe muffler tips to the bumper to the desired positions and tighten the (x4) nuts from steps 11 and 12.
- Step 18:** Re-check all your work and re-check all nuts and bolts after 150 miles of driving.
- Step 19:** Remove vehicle off jack stands.
- Step 20:** NOTE: It is normal for the aFe Exhaust System to emit smoke for the first few minutes upon initial start-up.
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