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## Intake kit Installation Instructions: BMW E82/88 135i, E90/92/93 335i, E60 535i L6-3.0L Stage 2

Kit P/N:	51/54-11472		Tools Required:	Parts list	
	51/54-11643		5/16" nut driver	2 Air filter ( <b>Pro-5R</b> ™ 24-90054 or	
Make:	BMW		1/4" nut driver	Pro Dry S™ 21-90054)	
Model:	Year:	Engine:	Flat head screwdriver	1 Housing	177
E82/E88 135i	i 07-10	L6-3.0L (T)	Pliers, needle nose	1 Tube, intake dual filter	
E9X 335i/ix	07-10	L6-3.0L (T)		1 7/16" trim seal @ 30.5" L	
E92 335i	10-13	L6-3.0L (T)		1 Rubber edge seal @ 11" L	1.0
E60 535i/ix	08-10	L6-3.0L (T)		1 Screw, M6 x1 x 12	
E71 X6 35xi	08-10	L6-3.0L (T)		1 Washer, wavy M6	
E89 Z4 35i/is	09-15	L6-3.0L (T)		1 Washer, flat M6	
E82 1M	11-12	L6-3.0L (T)		1 Restore kit	Со





Complete Stock Intake.



Disconnect vacuum line and pull back.



Unclip upper half of air box to remove lid and filter.



Pull back rubber mount attached to battery cable. Use pliers if necessary. This will allow stock clamp to be loosened. (*To be done in step 5B*.)



A) Loosen clamp closest to the radiator with 1/4" nut driver. B) Loosen clamp closest to fire wall with 1/4" nut driver. Leave clamps in position.



Remove complete air box from vehicle.

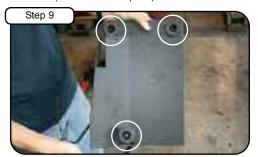


Remove the 3 rubber grommets from the air box. (To be used in step 9.)



A) Attach 7/16" trim seal to top of housing.

B) Attach rubber edge trim seal to ram air cut out on housing.



Install rubber grommets from step 7 on new housing.



Install new tube into vehicle and pull back towards driver fender. Do not tighten clamps.



Install housing into factory postion.



Push down housing allowing grommets to seat. Align threaded insert with hole on housing.



Install screw, washer and wavy washer provided, and tighten with 10mm socket or wrench. Tighten clamps to tube with 1/4" nut driver.



Install air filters and tighten with 5/16" nut driver and connect vacuum line.



Your installation is now complete. Please check all clamps and hoses periodically and tighten. Thank you for choosing aFe!